

TopcoatMIX

T 2A55

UNO HD Series mixing clear

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|----------------------|---|
| Application: | Advance Series - UNO HD Series mixing clear. |
| Key Features: | Topcoat for superior gloss and high end result. |
| Remarks: | Select Advance Series hardener and Advance Series thinner according to ambient temperature and size of object to be painted. Mix well and strain before application. Do not use mixing bases on their own, but always with UNO HD Series mixing clear T 2A55 TopcoatMIX. Mixed color formulas (not RFU) have a shelf life of 6 months. |

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|----------------------------|---------|
| Storage temperature | 5-45 °C |
|----------------------------|---------|

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| VOC ready for use | 419 g/l |
|--------------------------|---------|

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.





The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.





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| | | 2:1+10 % | |
|  | Mixing Ratio | 100 % by volume | T 2A55 UNO HD Series mixing clear (according to mixing formula) |
|  | Hardener | 50 % by volume | H 2A14 Topcoat hardener, fast H 2A24 Topcoat hardener, medium H 2A34 Topcoat hardener, slow |
|  | Thinner | 10 % by volume | R 2A14 Thinner, fast R 2A24 Thinner, medium R 2A34 Thinner, slow |
|  | Spray viscosity at 20°C DIN 4: | 19-23 s | |
| | ISO 4: | 45-60 s | |
| | Potlife at 20°C | 2 h | |

| |  HVLP spray gun |  Compliant gravity-feed spray gun |
|------------------------------|---|--|
| Application pressure | 2 bar | 2 bar |
| Nozzle pressure | 0.7 bar | |
| Nozzle size | 1.3-1.5 | 1.3-1.4 |
| Number of spray coats | 2 | |
| Flash off at 20°C | approx. 5 minutes after each spray coat | |
| Film thickness | 40-60 µm | |
| Application Remark | Alternatively: 1 ½ spray coats (no flash off between coats required). | |

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Drying



Drying at 20°C 8 h

Drying at 60°C 30 min



Infrared (short wave) 8 min

Drying Remark

Drying times can be influenced by the selection of hardener, thinner and application.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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