

Mat black

SC T2A204

UNO HD Series ready mixed color

Application:	Advance Series - UNO HD Series ready mixed color.
Key Features:	Topcoat - mat black.
Remarks:	Mix only with Advance Series hardener H 2A24 and Advance Series thinner R 2A24. With mat surfaces it is not possible • to remove dust inclusions by polishing because polishing changes the gloss level. Therefore, it is very important to work carefully during cleaning and application. • to fade out the SC T2A204 because the film thickness in the blending area varies, which changes the gloss level. Therefore, always apply the SC T2A204 to the whole panel.

Solid Content	42 %
Storage temperature	5-45 °C
Shelf life	36 months

VOC ready for use	700 g/l
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Safety advice:

2004/42/IIIB(e)(840)700: The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 700 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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2:1+10 %



Mixing Ratio

100 % by volume

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Hardener

50 % by volume

H 2A24 Topcoat hardener, medium



Thinner

10 % by volume

R 2A24 Thinner, medium



Spray viscosity at 20°C DIN 4: 19-23 s

ISO 4: 45-60 s

Potlife at 20°C

2 h



HVL spray gun



Compliant gravity-feed spray gun

Application pressure

2 bar

2 bar

Nozzle pressure

0.7 bar

Nozzle size

1.3-1.5

1.3-1.4

Number of spray coats

2

Flash off at 20°C

Flash off until mat between spray coats and before stoving. After the first spray coat, allow to flash off for 10 - 15 min, after the second spray coat for 15 - 20 min. Do not flash off for more than 25 minutes after each spray coat.

Film thickness

40-50 µm

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Drying



Drying at 20°C 8 h

Drying at 60°C 30 min



Infrared (short wave) 8 min

Remark Mat surfaces cannot be polished to remove dust inclusions.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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