

AGILIS HB 015 Minor Repair

HB 015 Mixing Clear

- Application:** Blend 'Art: Minor Paintwork Damage repair process is a highly efficient refinishing process which R-M developed for the quick repair of minor and tiny damages such as small key scratches or parking scuffs.
- Key Features:** For the repair of small scratches and stone chips damages.
The repair size should be repaired as small as possible.
- Remarks:**
- Replace AGILIS BASE HB 010 or AGILIS BASE HB 020 mixing clear within the formula, with AGILIS HB 015 Minor Repair Mixing Clear.
 - In addition to the economic advantage for the customer, Repairing Minor Paintwork Damage with AGILIS positively impacts the environment because it requires less energy and material compared to conventional refinishing.
 - To successfully achieve a high quality and efficient repair, the damaged area needs to meet certain requirements: Please refer to INFO R-M BLEND'ART: MINOR DAMAGE REPAIR WITH AGILIS" for further details and information about application processes.

Handling



- When using Metallic colours the mixing ratio with AGILIS MIX RA 050 is 5:1.
- When using Solid colours the mixing ratio with AGILIS MIX RA 050 is 2:1.

Compliant Mini spray gun with 1.2 - 1.4 nozzle.



Application Pressure of 1.0 -1.5 bar inlet pressure for light covering spray coats with intermediate flash off between spray coats.

Application pressure for final effect coat 0.5 bar inlet pressure.

The setup depends on the spray gun supplier, please refer to the" INFO R-M BLEND'ART: MINOR DAMAGE REPAIR WITH AGILIS" for detailed information.



Apply in light spray coats until the filler patch is covered, flash off until mat after each spray coat.

If possible, all coats should be directed into the repair to help keep the repair small.

Final spray coat is an effect spray coat. Applied with a reduced pressure and an erratic spraying style.

Flash off until mat after each spray coat.

Safety advice:

2004/42/IIB(d)(420)250: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 250 g/litres.

The products are suitable for professional use only. It cannot be ruled out that this product contains particles < 0.1 µm.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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