

BASIC CLEAR

C 1150

Clear coat

Application: Clear suitable for use in all vehicle refinishing processes. BASIC CLEAR is intended for use on waterborne and solvent borne basecoats.

Solid Content	40 % +/- 2
Density	0.9-1 g/cm ³
Storage temperature	5-45 °C
Shelf life	60 months

2:1



Mixing Ratio

100 Parts by volume C 1150 Clear coat



Hardener

50 Parts by volume H 1150 Hardener



Spray viscosity at 20°C

DIN 4: 14-16 s

Potlife at 20°C

4 h

ISO 4: 24-26 s



HVL spray gun



Compliant gravity-feed spray gun

		HVL spray gun	Compliant gravity-feed spray gun
Application pressure	bar		2
Nozzle pressure	bar	0.7	
Nozzle size		1.3	1.3-1.4
Number of spray coats			2
Film thickness	µm		50

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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Drying



Drying at 60°C 30 min



Infrared (short wave) 8 min

Remark Finishing operations after specified drying times and cooling.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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