

AdhesionPROMOTER

P 2A70

Transparent adhesion promoter

Application:	Advance Series - undercoat solutions.
Key Features:	Filler used as adhesion promoter. No sanding before topcoat or basecoat application; safe application; no overspray visible in door shuts as filler is transparent.

Storage temperature	5-45 °C
Shelf life	24 months

Handling



Product is suitable on

- OEM parts with e-coat
 - Old paintwork
 - GRP / SMC
-

Safety advice:

2004/42/IIIB(c I)(540)525: The EU limit value for this product (product category: IIB.c I) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 525 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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		3:1:1	
	Mixing Ratio	100 % by volume	P 2A70 Transparent adhesion promoter
	Hardener	33 % by volume	H 2A30 Primer filler hardener H 2A31 Primer filler hardener, slow
	Thinner	33 % by volume	R 2A14 Thinner, fast R 2A24 Thinner, medium R 2A34 Thinner, slow
	Spray viscosity at 20°C	DIN 4: 15-19 s ISO 4: 30-45 s	Potlife at 20°C 3 h

	 HVLP spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.3-1.4	1.3-1.4
Number of spray coats		1-2
Film thickness	µm	20-30

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Drying



Drying at 20°C

20-30 min

Remark

Apply topcoat wet on wet.
Intermediate sanding is required when flash off time exceeds 3 hours at 20°C.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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