

TRANSPARENT SEALER CP

P 2425

Transparent acrylic 2K sealer

Application:	2-component sealer for wet-on-wet application. It can be used as an adhesion promoter and as a sealer for the refinishing of used cars. For design finishes or sign-writing on new cars, the product is suitable as an adhesion promoter.
Key Features:	TRANSPARENT SEALER CP offers outstanding adhesion to fully cured solvent-resistant substrates that have been cleaned but not sanded and can be used on Wash primer.
Remarks:	Stir well before use.

Solid Content	65 % +/- 2
Storage temperature	5-45 °C
Shelf life	24 months



Cleaning

Remove any traces of grease or silicone with PK 900. Carefully wipe only small areas at a time. When respraying older vehicles, soak a sanding pad with PK 900 and clean the surface. Areas which are exposed to excessive stress (front area of the bonnet, door handle recess areas) should be dry sanded with P500 paper.

Safety advice:

2004/42/IIIB(cII)(540)525: The EU limit value for this product (product category: IIB.cII) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 525 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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Mixing Ratio

300 Parts by volume

P 2425 Transparent acrylic 2K sealer
(alternatively: 100 g)



Hardener

100 Parts by volume

D 70 Undercoat hardener, fast
D 80 Undercoat hardener, medium
(alternatively: 27 g)



Thinner

100 Parts by volume

FR 500 THINNER
R 2100 Thinner, fast
R 2200 Thinner, medium
R 2300 Thinner, slow
(alternatively: 25 g)



Spray viscosity at 20°C

DIN 4: 17-19 s

Potlife at 20°C

2 h

ISO 4: 35-45 s



HVLP spray gun



Compliant gravity-feed spray gun

		HVLP spray gun	Compliant gravity-feed spray gun
Application pressure	bar		2
Nozzle pressure	bar	0.7	
Nozzle size		1.3-1.5	1.3-1.4
Number of spray coats			1
Flash off at 20°C	min		30
Film thickness	µm		30 approx.

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Remark

Apply R-M topcoat wet on wet.
Intermediate sanding is required when flash-off time exceeds 3 hours at 20°C.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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