

SprayBODY

B 2A63

Spray body filler

Application:	Advance Series - undercoat solutions.
Key Features:	Fine body filler - spraying. For quick application of larger areas.
Remarks:	Stir well before use.

Storage temperature	5-45 °C
Shelf life	12 months



Cleaning

Clean with PK 1A15 or PK 2A15.

Handling

Product suitable on

- OEM parts with e-coat
- Old paintwork
- GRP / SMC



Primer P 2A63 MultiPROTECT Grey needed on bare

- Sheet steel

Wipes and Primer P 2A63 MultiPROTECT Grey needed on bare

- Galvanised sheet steel
 - Aluminium
-

Safety advice:

2004/42/IIIB(b)(250)249: The EU limit value for this product (product category: IIB.b) in ready-for-use form is max 250 grams of VOC per liter. The VOC content of this product is 249 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of these products please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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Mixing Ratio

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1400 g



Hardener

H 2RM3 Spray body filler hardener
50 ml



Thinner

R 2A14 Thinner, fast
up to max. 4%



Spray viscosity at 20°C DIN 4:

Potlife at 20°C 25 min

		HVLP spray gun	Compliant gravity-feed spray gun
Application pressure	bar		2-3
Nozzle pressure	bar	0.7	
Nozzle size		2.5-3	2.5-3
Number of spray coats			3 - 5
Film thickness	µm		150-300

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Drying



Drying at 20°C 3-4 h

Drying at 60°C 30 min



Infrared (short wave) 10 min



Orbital sanding, dry

P150 / P240 (use Guide Coat)

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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