

# MixTOP

## C 2A57

### Clear coat, premixed

<b>Application:</b>	Advance Series - Clear coat especially for ONYX HD basecoat.
<b>Key Features:</b>	Easy to prepare clear coat.
<b>Remarks:</b>	Select hardener according to ambient temperature and size of object to be painted.

<b>Solid Content</b>	54 %
<b>Density</b>	0.9-1.05 g/cm³
<b>Storage temperature</b>	5-45 °C

2:1



#### Mixing Ratio

100 % by volume

C 2A57 Clear coat, premixed



#### Hardener

50 % by volume

H 2A14 Topcoat hardener, fast  
H 2A24 Topcoat hardener, medium  
H 2A34 Topcoat hardener, slow



**Spray viscosity at 20°C DIN 4:** 19-23 s

ISO 4: 45-60 s

#### Potlife at 20°C

2 h

#### Safety advice:

**2004/42/IIIB(d)(420)419:** The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.



For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

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	 HVLP spray gun	 Compliant gravity-feed spray gun
Application pressure	2 bar	2 bar
Nozzle pressure	0.7 bar	
Nozzle size	1.3-1.5	1.3-1.4
Number of spray coats	1 ½ spray coats (no flash off between coats required).	
Flash off at 20°C	No flash off before oven drying.	
Film thickness	40-60 µm	
Application Remark	Alternatively: 2 spray coats with app. 3 - 5 min intermediate flash off between the spray coats.	

### Drying



Drying at 20°C	8 h
Drying at 60°C	30 min



Infrared (short wave)	10 min
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**Drying Remark** Drying times can be influenced by the selection of hardener and application.

**Remark** Polishing after specified drying time and cooling.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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